

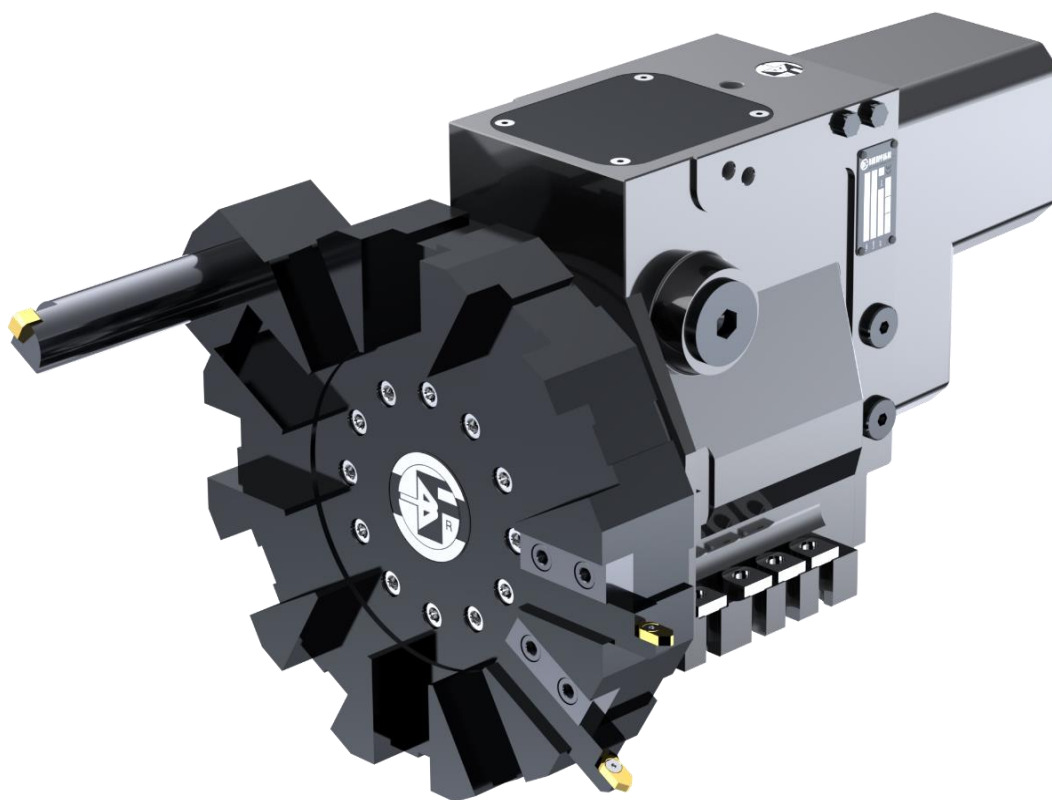


**BARUFFALDI**  
MACHINE TOOL COMPONENTS

The Partner for Machine Tool  
Builders

## TE Electromechanical Turrets **guide**

Catalogo torrette elettromeccaniche TE



[WWW.BARUFFALDI.IT](http://WWW.BARUFFALDI.IT)



Rev. 2017



# BARUFFALDI spa

## The Partner for Machine Tools Builders



*Baruffaldi has been in the mechanical branch since 1927.*

*Thanks to the development of the market and to the experience gained, almost 50 years ago baruffaldi started the production of components for machine tools.*

*Following the needs and the demands of the new technology, Baruffaldi has been able to develop precise and safe products requested by the machine tool market.*

*Today baruffaldi is a leader in the production of turrets for CNC lathes, 2-speed gearboxes, tool holder discs, driven tools, Y-axis and B-axis units.*

*La Baruffaldi è nel settore della meccanica fin dal 1927.*

*Grazie allo sviluppo del mercato e all'esperienza conseguita, circa 50 anni fa Baruffaldi inizia a produrre componenti per macchine utensili.*

*Attenta alle necessità e alle domande di nuova tecnologia è stata capace di sviluppare prodotti precisi e sicuri, come richiesto dal mercato di macchine utensili.*

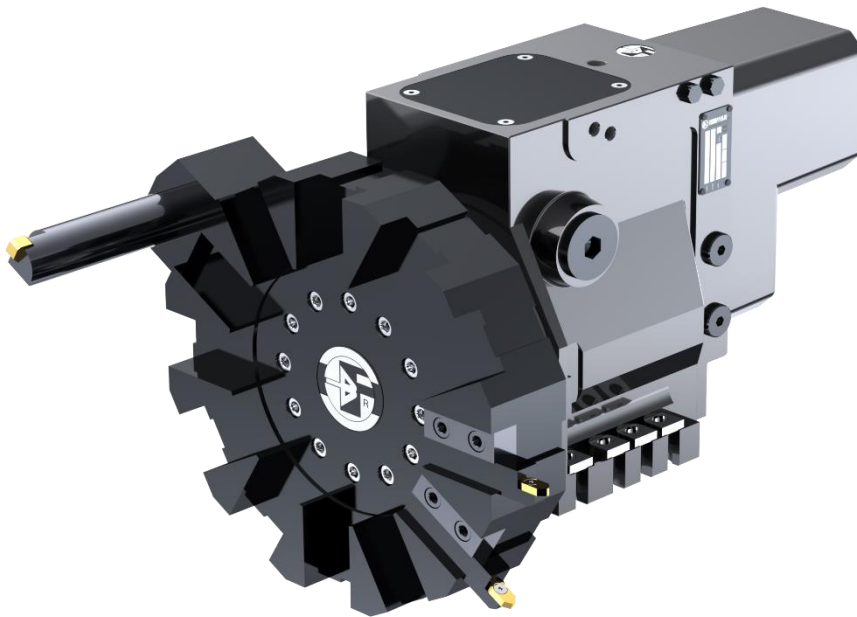
*Oggi Baruffaldi è diventata leader nel settore della produzione di torrette per torni CNC, cambi a due velocità, dischi portautensili, moduli rotanti e le unità Asse-Y e Asse-B.*

## Baruffaldi, The Partner for Machine Tools Builders



## TE Electromechanical Turrets - Introduction

### TE Torrette Elettromeccaniche - Introduzione



The TE turrets, horizontal vertical axis units, are fully electromechanical. A single AC Motor drives the unlocking movement, rotation, positioning and locking movement.

They do not require any additional hydraulic or pneumatic connection and/or component.

An electromagnetic brake (24V supply), as part of the motor, holds the turret in position and prevents the turret from unlocking due to vibrations.

#### **Main Characteristics:**

- Full electromechanical
- Low indexing time
- Bi-Directional disc rotation
- High rigidity
- Wide range: TE120,160, 200, 250
- Possibility to use 4-6-8-12 positions discs
- Many different configurations and special applications available

Le torrette TE, unità ad asse orizzontale, sono completamente elettromeccaniche, un singolo motore AC sblocca l'unità, esegue la rotazione disco, il posizionamento e il bloccaggio della torretta.

Non è richiesto l'utilizzo e la connessione ad alcuna unità idraulica/pneumatica o altri componenti aggiuntivi.

Un freno elettromagnetico (24V), montato all'interno del motore, tiene la torretta in posizione evitando uno sbloccaggio imprevisto a causa vibrazioni.

#### **Caratteristiche principali:**

- Completamente elettromeccanica
- Minimi tempi di posizionamento
- Rotazione bi-direzionale
- Alta rigidità
- Ampia gamma di taglie: TE120,160, 200, 250
- Possibilità di utilizzo dischi a 4-6-8-12 posizioni
- Tante differenti configurazioni e applicazioni speciali sono disponibili

Size <i>Taglia</i>			TE 120	TE 160	TE 200	TE 250
Number of division <i>Numero di posizioni</i>			4 - 6 - 8 - 12			
Direction of rotation <i>Direzione di rotazione</i>			Bidirectional <i>Bidirezionale</i>			
Moment of Inertia <i>Momento d'inerzia</i>	Kgm <sup>2</sup>		1,2		6	
Max tangential torque <i>Max coppia tangenziale</i>	Nm		1100	1900	4000	7500
Max Overturning torque (pressing) <i>Max coppia ribaltante (a premere)</i>			1200	2100	6000	12000
Max Overturning torque (lifting) <i>Max coppia ribaltante (a sollevare)</i>			700	1600	3500	6500
Max Unbalancing torque <i>Max coppia sbilanciata</i>			10	15	40	60
Positioning accuracy <i>Precisione di posizionamento</i>	Deg.		±4"			
Accuracy of repeatability <i>Accuratezza Ripetibilità</i>			±1,6"			
Positining time * <i>Tempo di Posizionamento *</i>	30°	sec	0,36		0,45	
	45°	sec	0,45		0,57	
	180°	sec	1,25		1,7	
Unlocking + Locking time <i>Tempo di sbloccaggio + bloccaggio</i>	sec		0.5		0.9	
Indexing frequency* <i>Frequenza cambio utensile*</i>	n°/h		800	700	550	400
Motor voltage <i>Voltaggio motore</i>	V		110 – 220 - 380			
Max coolant pressure (standard version) <i>Max Pressione refrigerante (versione standard)</i>	bar		20			
Max coolant pressure (special version) <i>Max Pressione refrigerante (versione speciale)</i>	bar		70			
Ambient temperature range <i>Temperatura ambiente</i>	°C		0-40			
Protection degree <i>Gradi di protezione</i>	IP		65			

\*This value could change according to the characteristic of the environment, tool holder disc type and weight of the tool holders

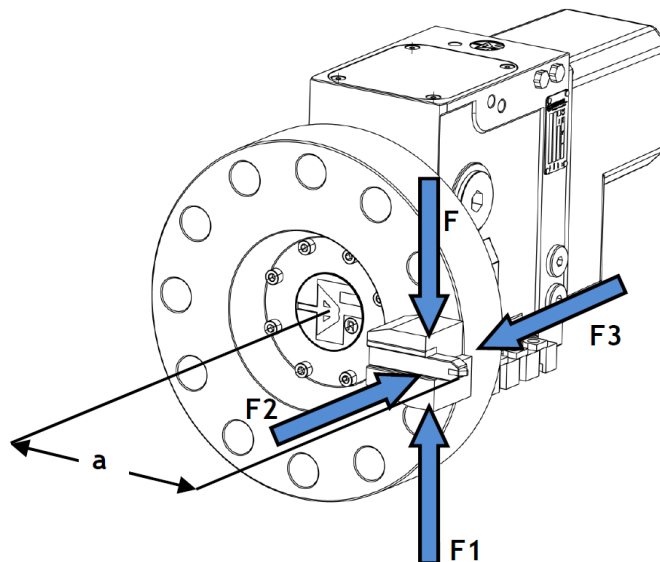
\*I tempi possono variare a seconda delle caratteristiche dell'ambiente, del disco portautensile e del peso dei porta utensili

## TE Turrets - Loading capacity

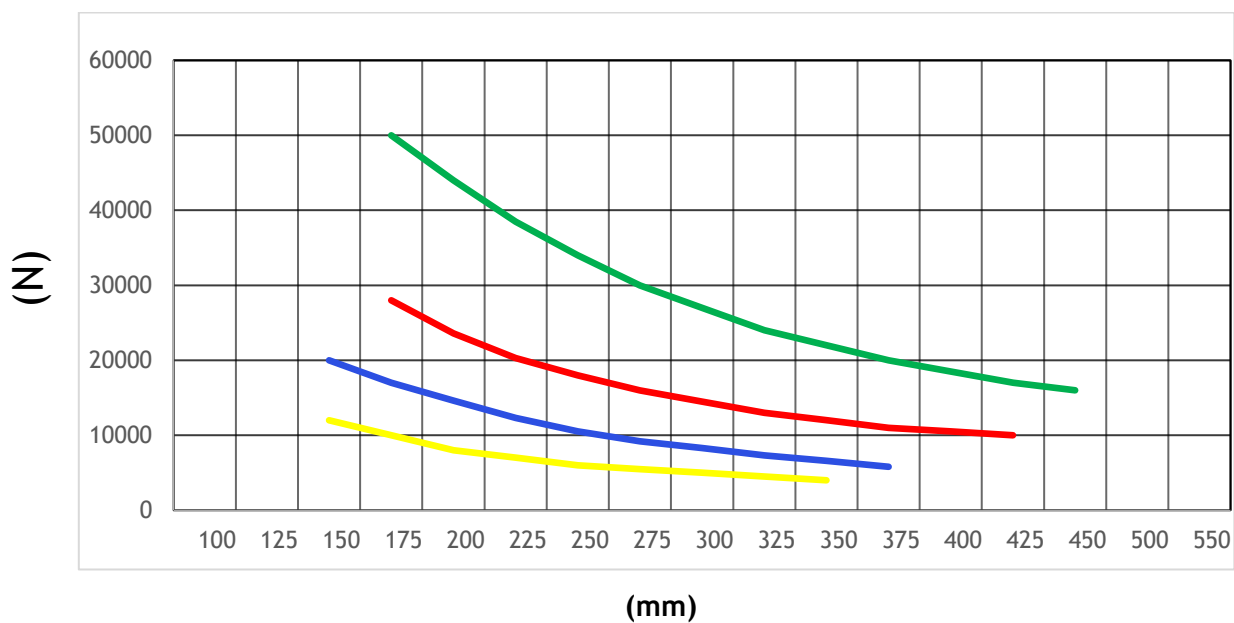
### Torrette TE - Capacità di carico

Following diagrams refer to forced applied to tool holder disc. For loading capacity of static tool holders please refer to manufacturer's data sheet.

Il diagramma seguente si riferisce alle forze applicabili al disco portautensile. Per la capacità dei portautensili consultare i dati forniti dai rispettivi produttori.

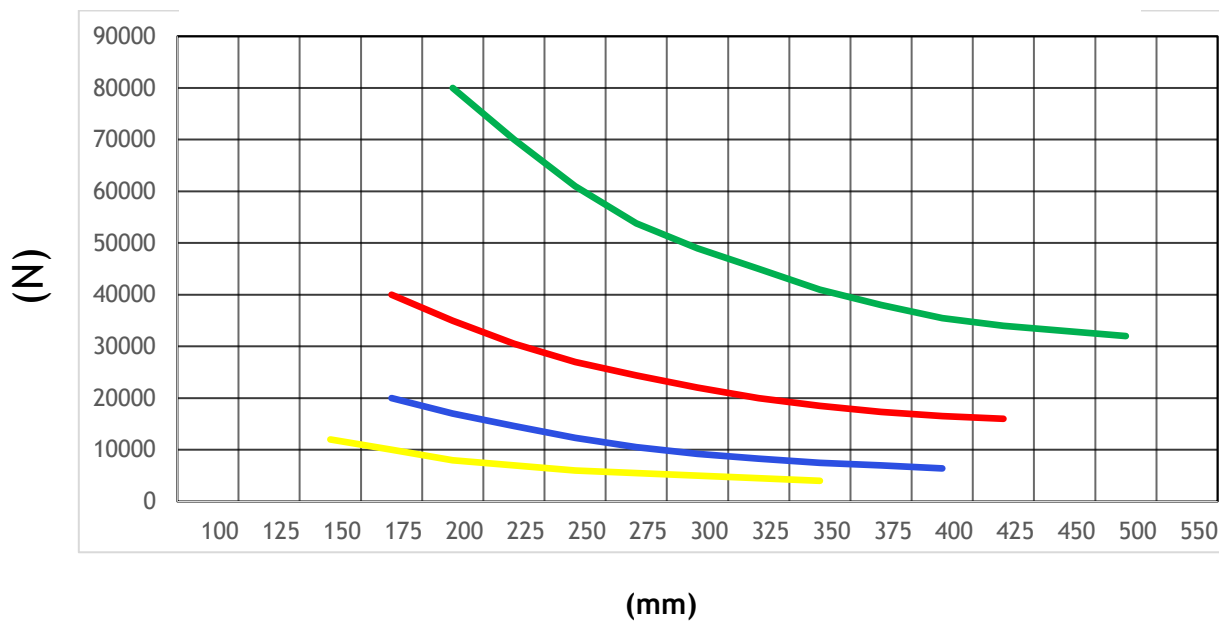


F-F1 Tangential / Tangenziale



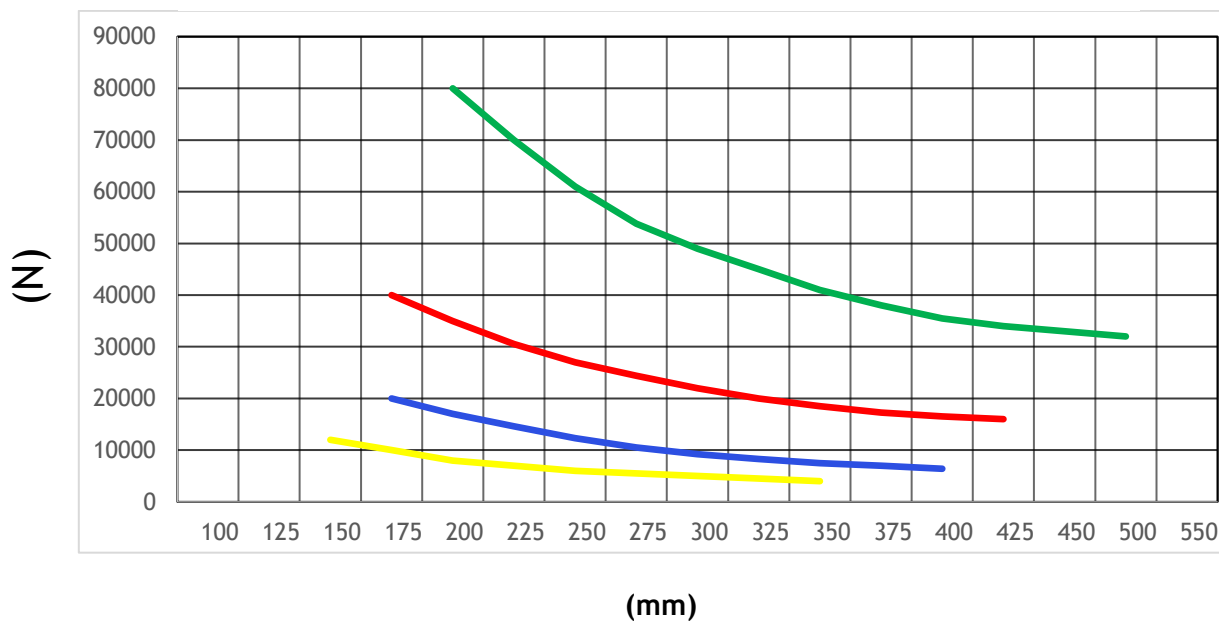
TE 120 \_\_\_\_\_ TE 160 \_\_\_\_\_ TE 200 \_\_\_\_\_ TE 250 \_\_\_\_\_

### F2 To Push / A Premere



TE 120 — TE 160 — TE 200 — TE 250 —

### F3 To Lift / A Sollevare

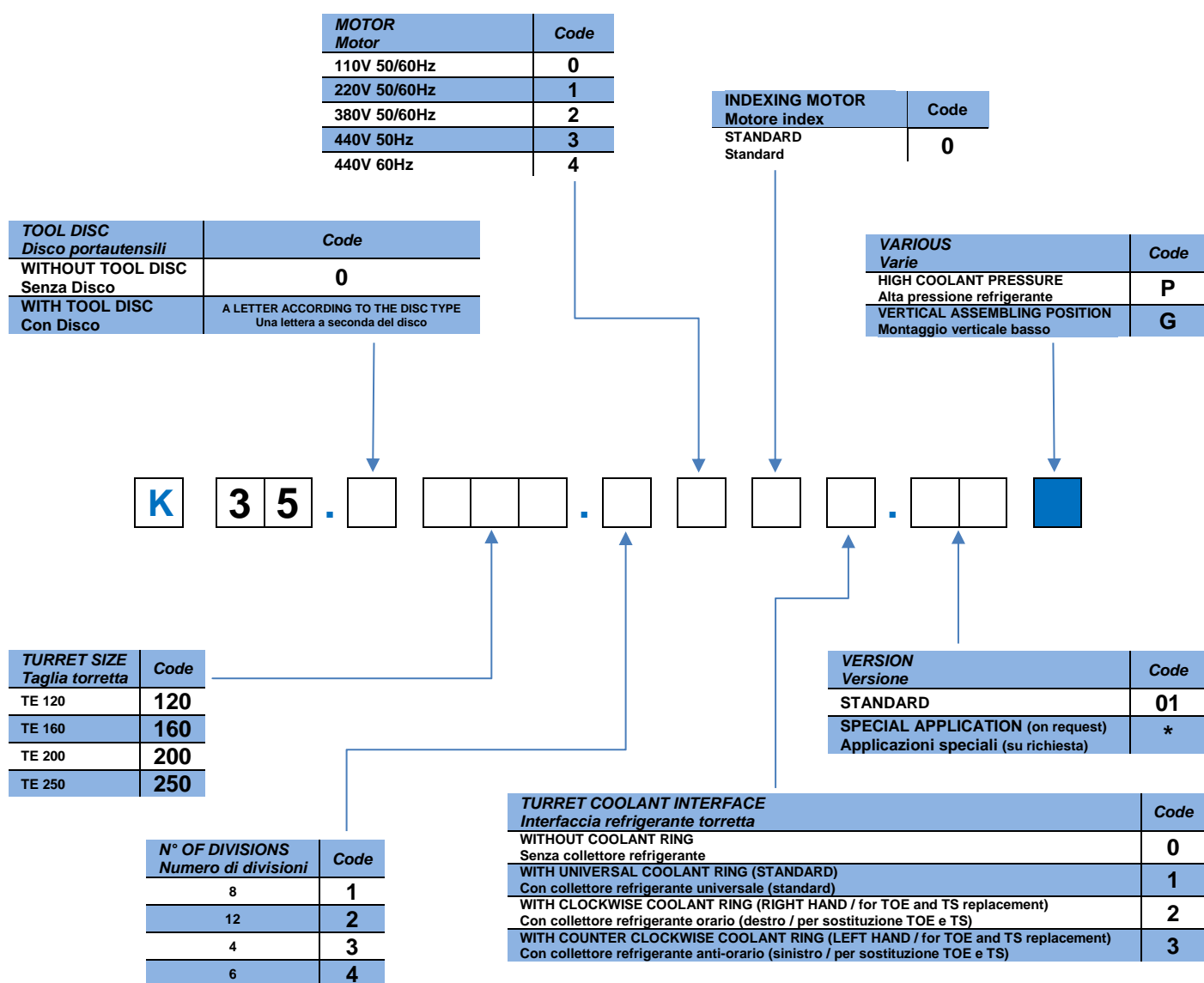


TE 120 — TE 160 — TE 200 — TE 250 —



# TE Turrets - Order Code

## Torrette TE - Codice per l'ordinazione





### Torrette TE - Dischi portautensili

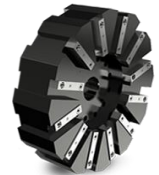
The Turrets TE could be equipped with several Tool Discs type:

Le torrette TE possono essere fornite con svariati tipi di Dischi Portautensili:

**VDI Axial Discs (Standard)**  
Disco Assiale VDI (Standard)



**Polygonal Slotted Discs**  
Disco poligonale a sedi fresate



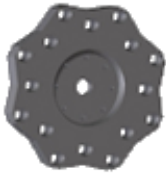
**VDI Radial Discs**  
Disco Radiale VDI



**BMT Radial Discs**  
Disco Radiale BMT



**VDI Axial Discs with double PCD**  
Disco VDI assiale doppio interasse



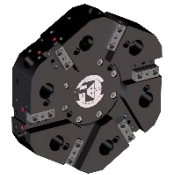
**Capto Radial or Axial Disc**  
Disco con sedi Capto Radiali o Assiali



**VDI Axial Discs + Side Slots**  
Disco Assiale VDI + sedi fresate laterali



**VDI Axial Discs + Frontal and Side Slots**  
Disco Assiale VDI + sedi fresate



Other Tool Discs or other solutions are available on request, please contact our sales office ([sales.mtc@baruffaldi.it](mailto:sales.mtc@baruffaldi.it)) or check our Tool Disc Catalog.

Altri Dischi o alter soluzioni sono disponibili a richiesta, contattare il nostro ufficio commerciale ([sales.mtc@baruffaldi.it](mailto:sales.mtc@baruffaldi.it)) o consultare il catalogo dei Dischi Portautensili.



## TE Turrets - Turret function description

### Torrette TE - Descrizione di funzionamento torretta

These turrets are fully electromechanical; one single AC motor drives the unlocking movement, rotation, positioning and locking movement.

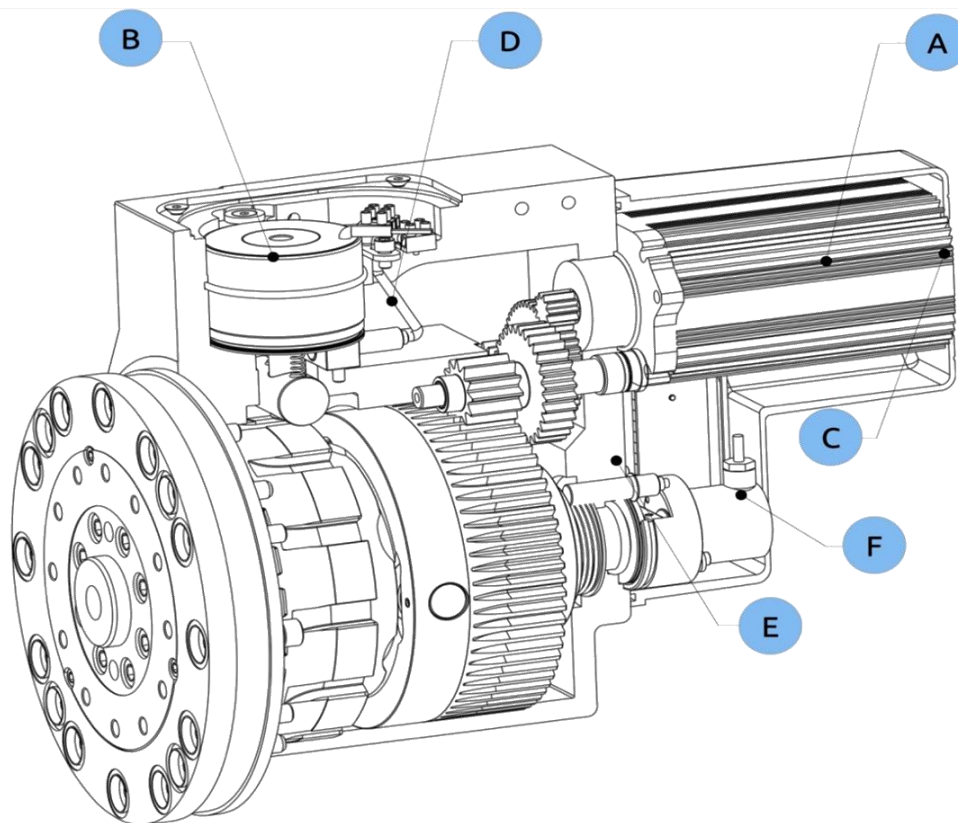
They do not require any additional hydraulic or pneumatic connection and/or component.

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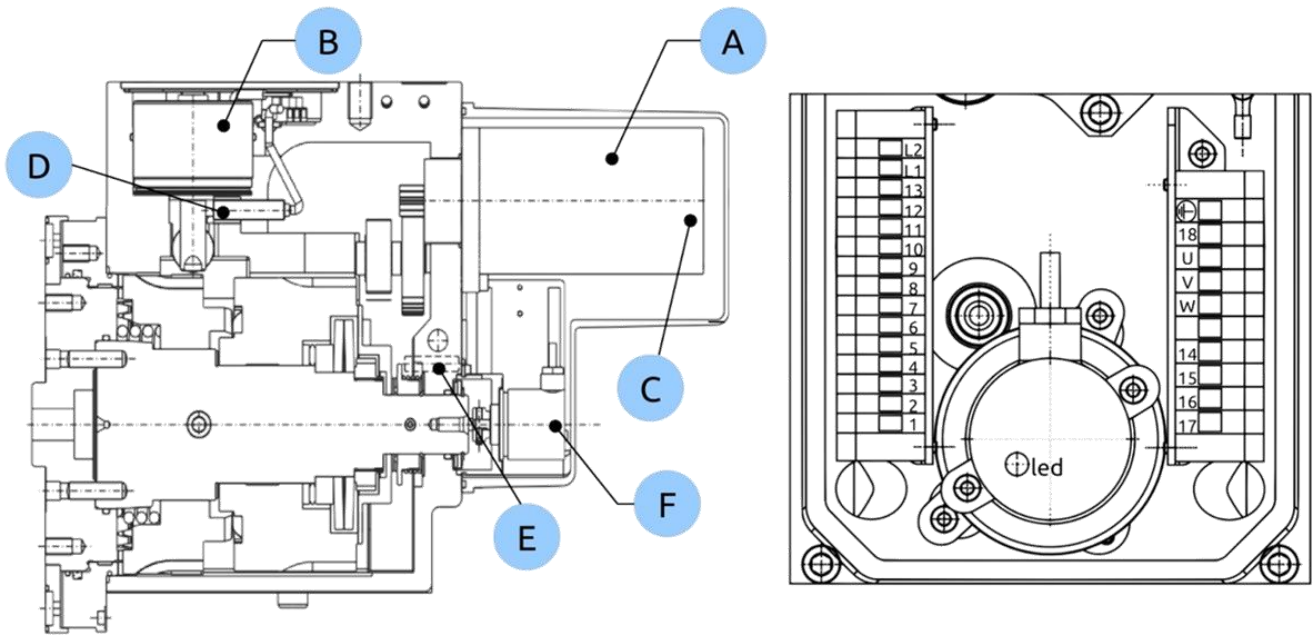
*Queste torrette sono completamente elettromeccaniche, un singolo motore AC sblocca l'unità, esegue la rotazione disco, il posizionamento e il bloccaggio della torretta.*

*Non è richiesto l'utilizzo e la connessione con alcuna unità idraulica/pneumatica o altri componenti aggiuntivi.*

*Un freno elettromagnetico (24V), montato all'interno del motore, tiene la torretta in posizione evitando uno sbloccaggio imprevisto a causa vibrazioni.*



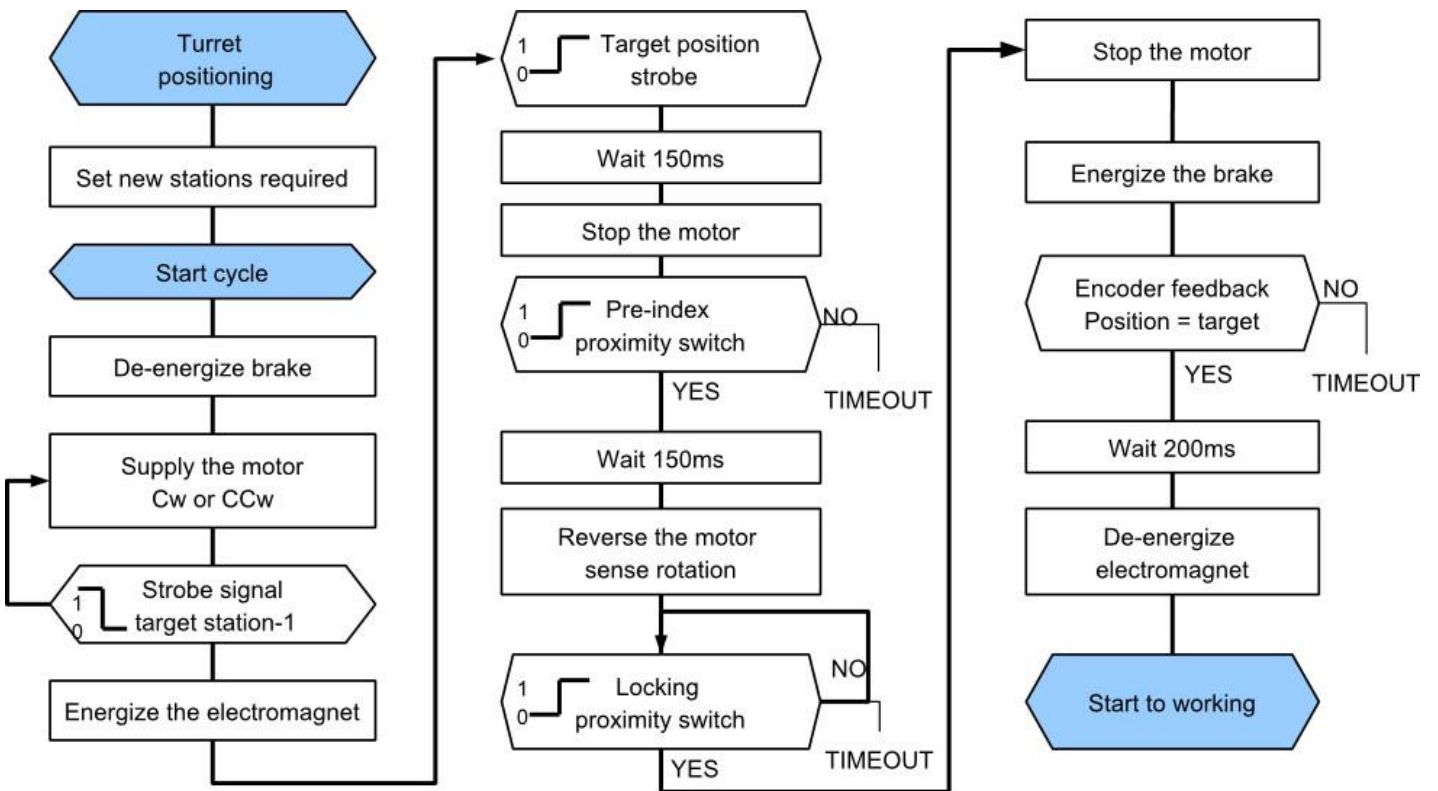
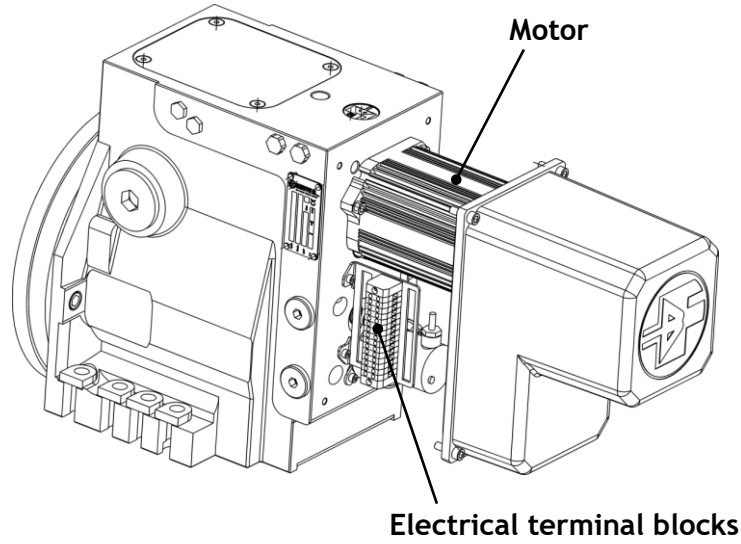
- A** Three-phase asynchronous motor
- B** Electromagnet
- C** Motor brake
- D** Pre-index proximity switch
- E** Locking proximity switch
- F** Angular position – absolute encoder



A	<b>Motor With thermal detector</b>	220/380V 50/60Hz 1KVA  PTC N.C. Open@120 °C		<table border="0"> <tr><td>U</td><td>Red</td><td></td></tr> <tr><td>V</td><td>Red</td><td></td></tr> <tr><td>W</td><td>Red</td><td></td></tr> <tr><td>18</td><td>Black</td><td>X</td></tr> <tr><td>18</td><td>Black</td><td>Y</td></tr> <tr><td>18</td><td>Black</td><td>Z</td></tr> <tr><td>14</td><td>White</td><td>Thermic</td></tr> <tr><td>15</td><td>White</td><td>Thermic</td></tr> </table>	U	Red		V	Red		W	Red		18	Black	X	18	Black	Y	18	Black	Z	14	White	Thermic	15	White	Thermic	<table border="0"> <tr><th colspan="2">Wiring Y 380V</th><th colspan="2">Wiring Δ 220V</th></tr> <tr><td>U</td><td>●</td><td>U</td><td>●</td></tr> <tr><td>V</td><td>●</td><td>V</td><td>●</td></tr> <tr><td>W</td><td>●</td><td>W</td><td>●</td></tr> <tr><td>X</td><td>●</td><td>X</td><td>●</td></tr> <tr><td>Y</td><td>●</td><td>Y</td><td>●</td></tr> <tr><td>Z</td><td>●</td><td>Z</td><td>●</td></tr> </table>	Wiring Y 380V		Wiring Δ 220V		U	●	U	●	V	●	V	●	W	●	W	●	X	●	X	●	Y	●	Y	●	Z	●	Z	●																																																											
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B	<b>Electromagnet</b>	24Vdc 65W		<table border="0"> <tr><td>12</td><td>Orange</td><td></td></tr> <tr><td>13</td><td>Orange</td><td></td></tr> </table>	12	Orange		13	Orange																																																																																																											
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C	<b>Motor Brake</b>	24Vdc 18W		<table border="0"> <tr><td>16</td><td>Black</td><td></td></tr> <tr><td>17</td><td>Black</td><td></td></tr> </table>	16	Black		17	Black																																																																																																											
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D	<b>Pre-index proximity switch</b>	24Vdc NO-PNP Load max 200mA		<table border="0"> <tr><td>7</td><td>Brown</td><td>+24Vdc</td></tr> <tr><td>8</td><td>Blue</td><td>0Vdc</td></tr> <tr><td>10</td><td>Black</td><td>Output</td></tr> </table>	7	Brown	+24Vdc	8	Blue	0Vdc	10	Black	Output	Protected against short circuit and polarity reverse																																																																																																						
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E	<b>Locking proximity switch</b>	24Vdc NO-PNP Load max 200mA		<table border="0"> <tr><td>7</td><td>Brown</td><td>+24Vdc</td></tr> <tr><td>8</td><td>Blue</td><td>0Vdc</td></tr> <tr><td>11</td><td>Black</td><td>Output</td></tr> </table>	7	Brown	+24Vdc	8	Blue	0Vdc	11	Black	Output	Protected against short circuit and polarity reverse																																																																																																						
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F	<b>Angular position Absolute Encoder 8/12 pos</b>	24Vdc ±10% 40mA(max exit load)  PNP open collector  Protected against short circuit	<p>*Against noises interference use shielded cable</p>	<table border="0"> <tr><td>1</td><td>White</td><td>Bit_1</td></tr> <tr><td>2</td><td>Yellow</td><td>Bit_2</td></tr> <tr><td>3</td><td>Green</td><td>Bit_3</td></tr> <tr><td>4</td><td>Violet</td><td>Bit_4</td></tr> <tr><td>5</td><td>Red</td><td>Parity</td></tr> <tr><td>6</td><td>Black</td><td>Strobe</td></tr> <tr><td>7</td><td>Brown</td><td>+24Vdc</td></tr> <tr><td>8</td><td>Blue</td><td>0 Vdc</td></tr> <tr><td>9</td><td>Diff.size</td><td>Shield</td></tr> </table>	1	White	Bit_1	2	Yellow	Bit_2	3	Green	Bit_3	4	Violet	Bit_4	5	Red	Parity	6	Black	Strobe	7	Brown	+24Vdc	8	Blue	0 Vdc	9	Diff.size	Shield	<table border="0"> <tr><th colspan="12">Positions</th></tr> <tr><th>1</th><th>2</th><th>3</th><th>4</th><th>5</th><th>6</th><th>7</th><th>8</th><th>9</th><th>10</th><th>11</th><th>12</th></tr> <tr><td>1</td><td>0</td><td>1</td><td>0</td><td>1</td><td>0</td><td>1</td><td>0</td><td>1</td><td>0</td><td>1</td><td>0</td></tr> <tr><td>0</td><td>1</td><td>1</td><td>0</td><td>0</td><td>1</td><td>1</td><td>0</td><td>0</td><td>1</td><td>1</td><td>0</td></tr> <tr><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td></tr> <tr><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>1</td><td>1</td><td>1</td><td>1</td><td>1</td></tr> <tr><td>1</td><td>1</td><td>0</td><td>1</td><td>0</td><td>0</td><td>1</td><td>1</td><td>0</td><td>0</td><td>1</td><td>0</td></tr> </table> <p>The led on the back is on with turret in position 1 + strobe</p>	Positions												1	2	3	4	5	6	7	8	9	10	11	12	1	0	1	0	1	0	1	0	1	0	1	0	0	1	1	0	0	1	1	0	0	1	1	0	0	0	0	1	1	1	1	0	0	0	0	1	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	1	0	0	1	1	0	0	1	0
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# TE Turrets - Electrical connection and Duty Cycle

## Torrette TE- Conessioni elettriche e Ciclogramma



## TE Turrets - Coolant pressure and connections

### Torrette TE- Conessioni e pressione refrigerante

The standard TE can be used with a coolant pressure through the disc up to 40bar.

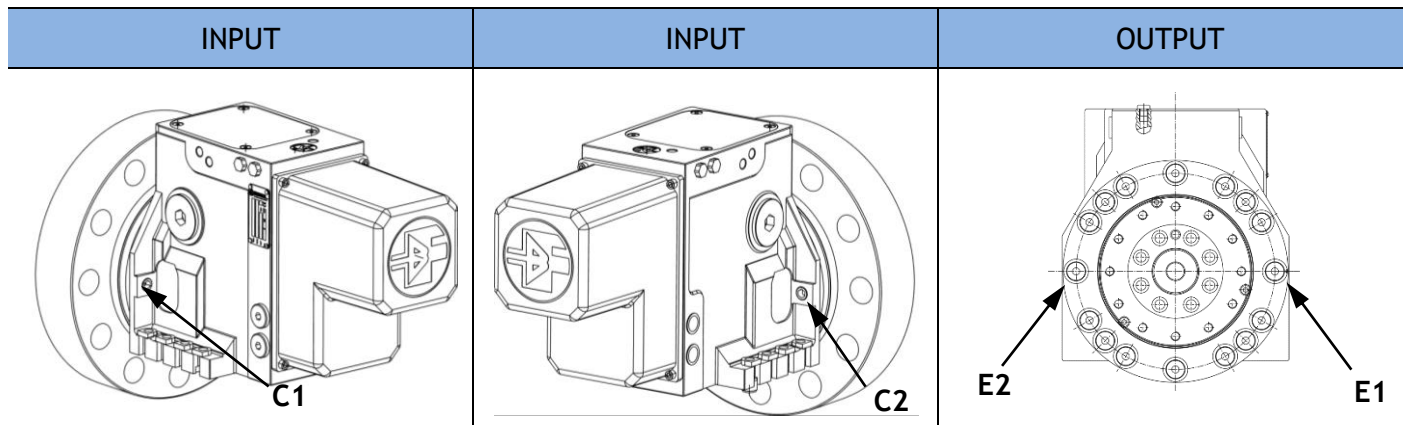
La TE standard può essere utilizzata con passaggio refrigerante attraverso il disco fino a 40bar.

Baruffaldi has developed a special solution that allows to reach 70bar with coolant.

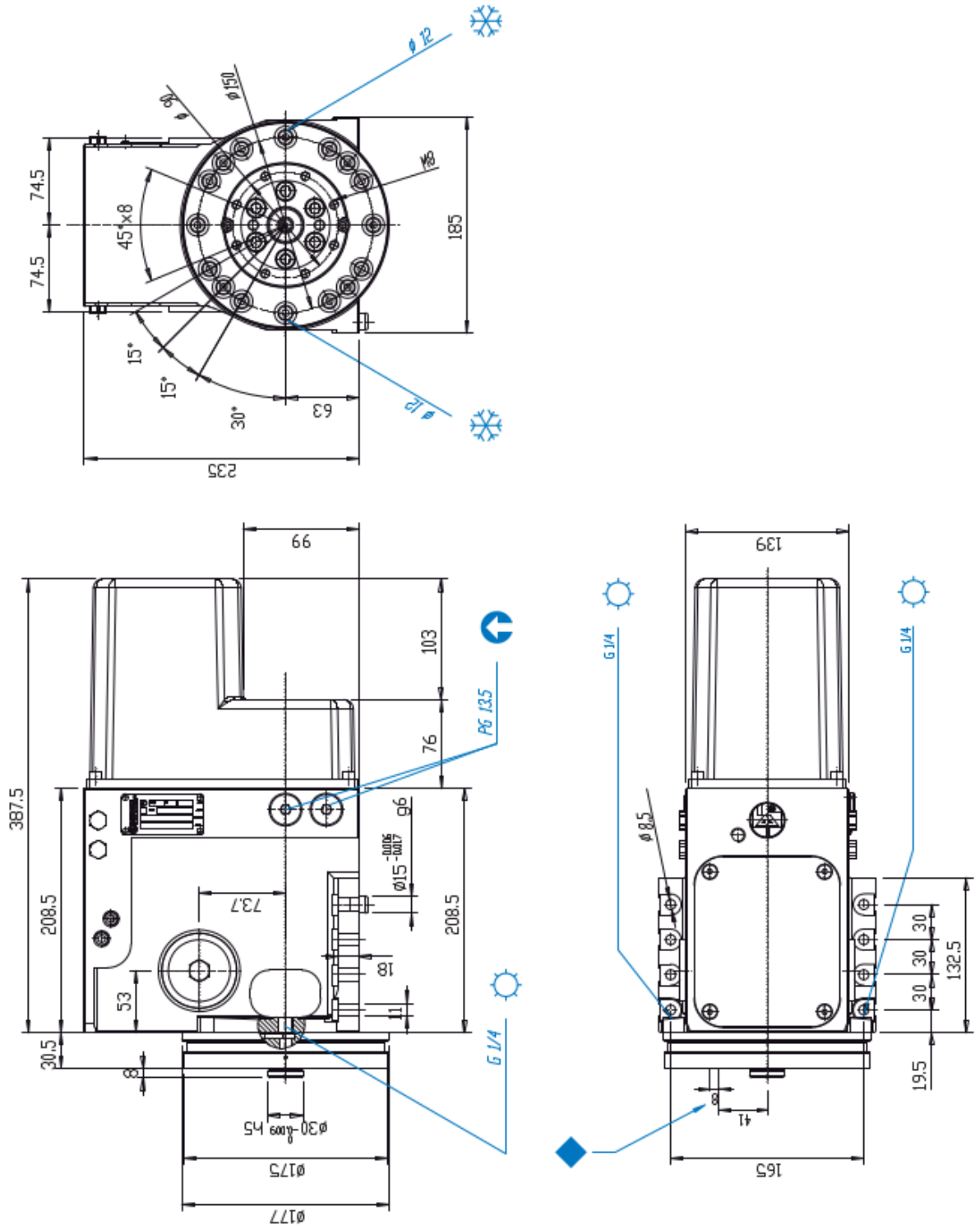
Baruffaldi ha sviluppato una speciale soluzione che permette di raggiungere i 70bar.

TURRET TYPE <i>Tipo Torretta</i>	TURRET SIZE <i>Taglia Torretta</i>	HOLE <i>Foro</i>	CONNECTION <i>Connessione</i>	OUTPUT <i>Uscita</i>	PRESSURE <i>Pressione</i>	PRESSURE (option) <i>Pressione (opzionale)</i>
TE	120	G 1/4"	C1-C2	E1-E2	40 bar	70 bar
TE	160-200	G 3/8"	C1-C2	E1-E2	40 bar	70 bar
TE	250	G 1/2"	C1-C2	E1-E2	40 bar	70 bar

#### STANDARD COOLANT and 70bar COOLANT

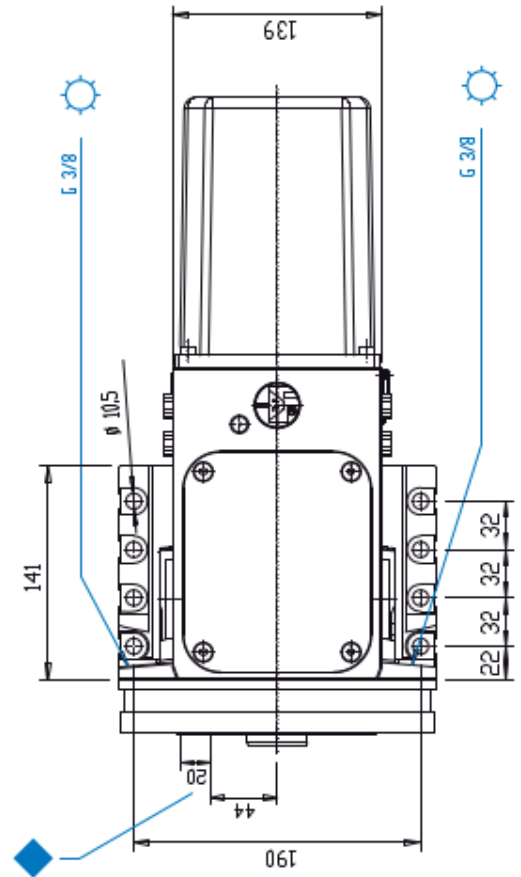
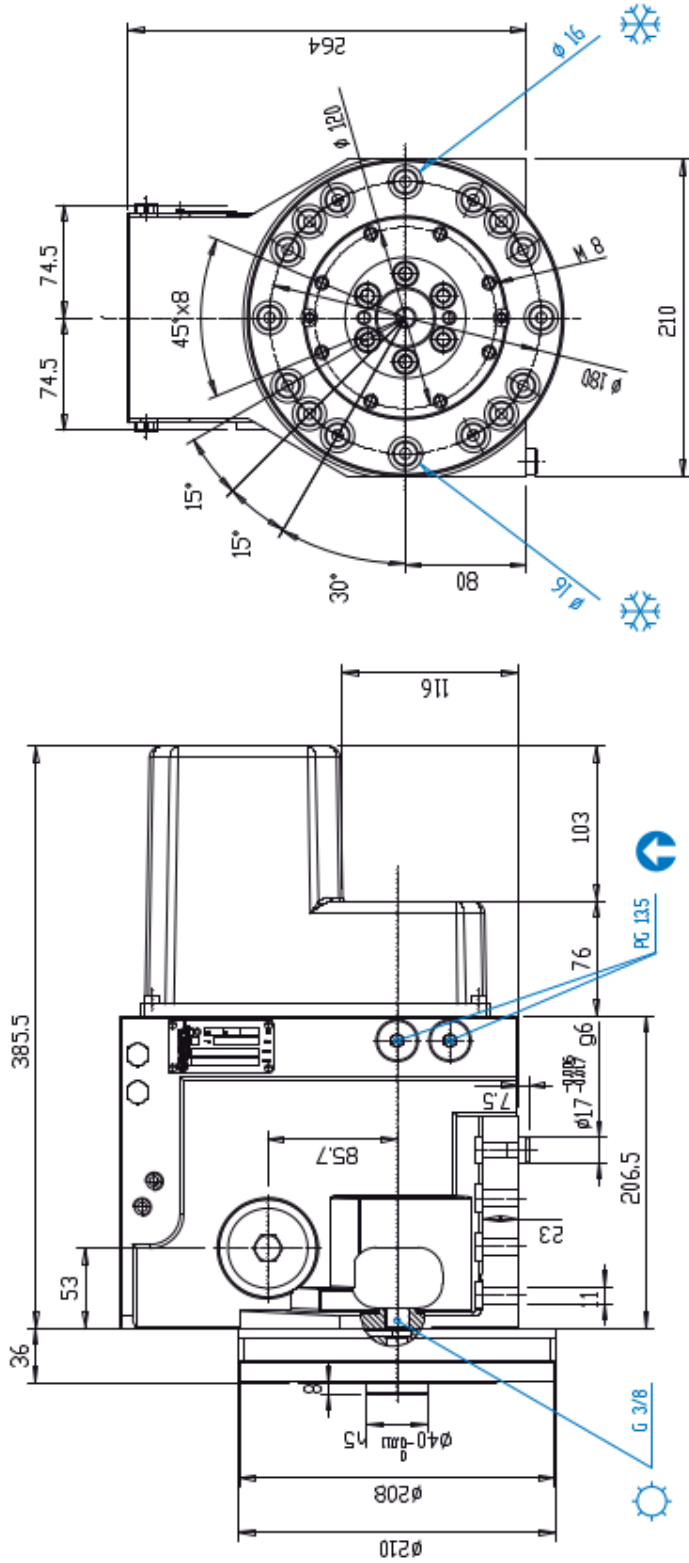


# TE120 Drawing





# TE160 Drawing









## Worldwide sales and service organization

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### Organizzazione mondiale di vendite e servizi



Baruffaldi has developed a sales and service organisation all over the world.

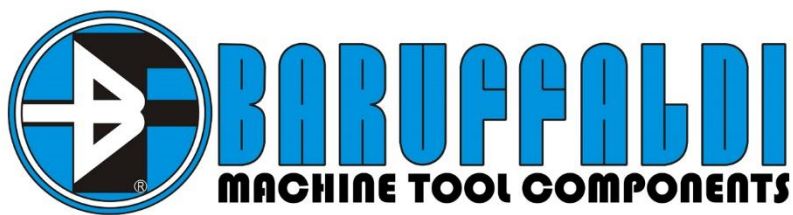
Furthermore, thanks to a net of agents and distributors, it is ensured a direct contact in many nations.

La Baruffaldi è strutturata per offrire un servizio di vendita e assistenza in tutto il mondo.

Inoltre grazie ad una rete di agenti e distributori garantisce un contatto diretto in molte nazioni.

**Visit our web site for more information  
[WWW.BARUFFALDI.IT](http://WWW.BARUFFALDI.IT)**





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